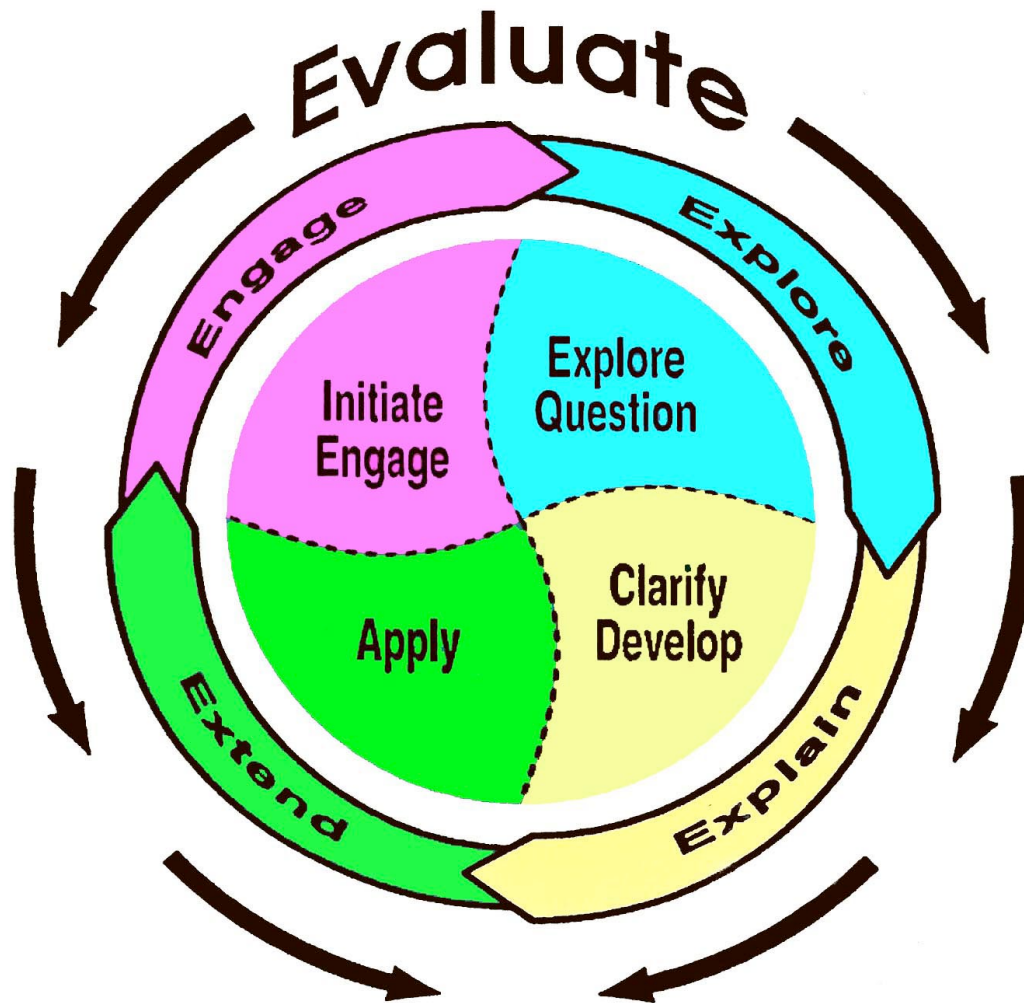


The Learning Cycle



“The Five E’s”